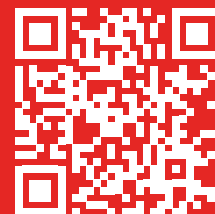
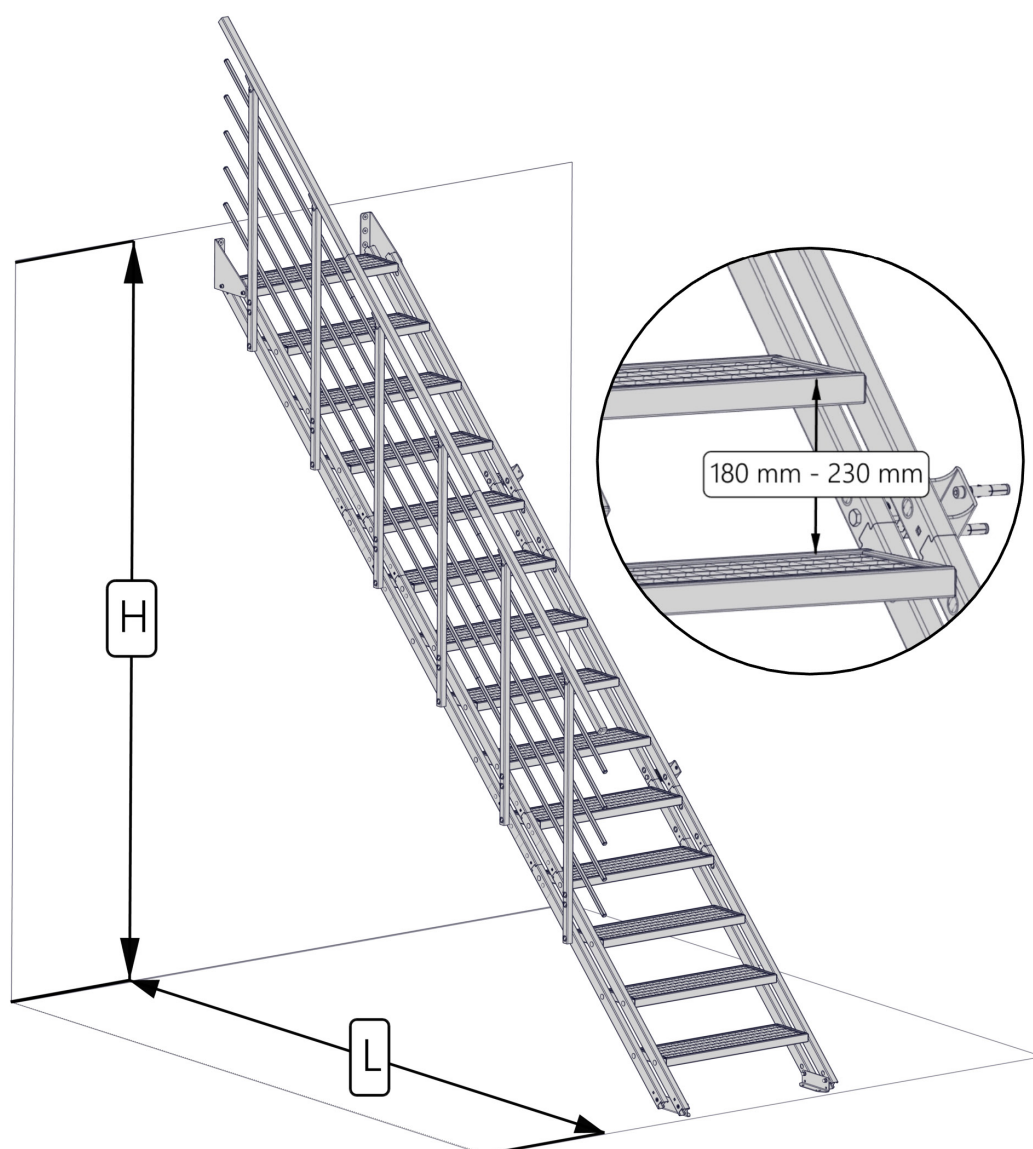


FLEX GRID / GRID ZINK



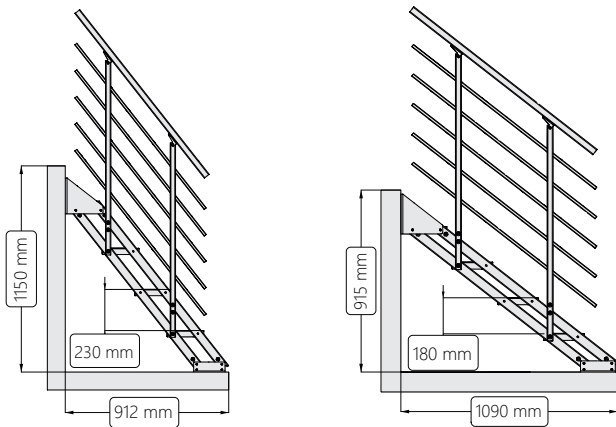
	STEPS	H [mm]	L [mm]	S [mm]
A	4+1	915 - 1150	1090 - 912	180 - 230
	5+1	1095 - 1380	1330 - 1090	180 - 230
	6+1	1275 - 1612	1560 - 1270	180 - 230
B	8+1	1635 - 2072	2020 - 1630	180 - 230
	9+1	1815 - 2302	2250 - 1809	180 - 230
	10+1	1995 - 2532	2477 - 1990	180 - 230
C	12+1	2355 - 2992	2937 - 2350	180 - 230
D	13+1	2532 - 3222	3170 - 2530	180 - 230
	14+1	2715 - 3452	3400 - 2710	180 - 230



FLEX GRID / GRID ZINK

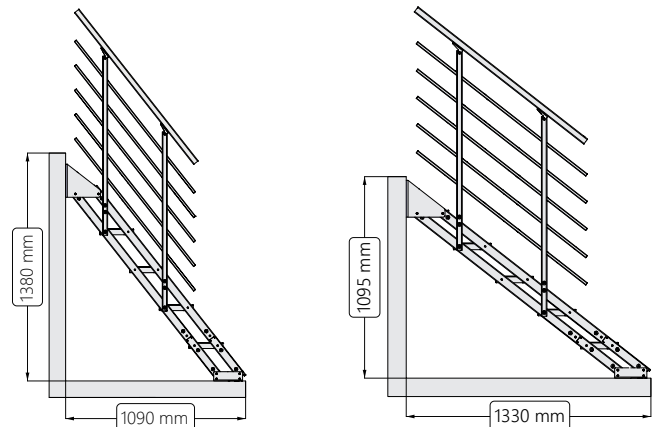
A

4+1 STEPS



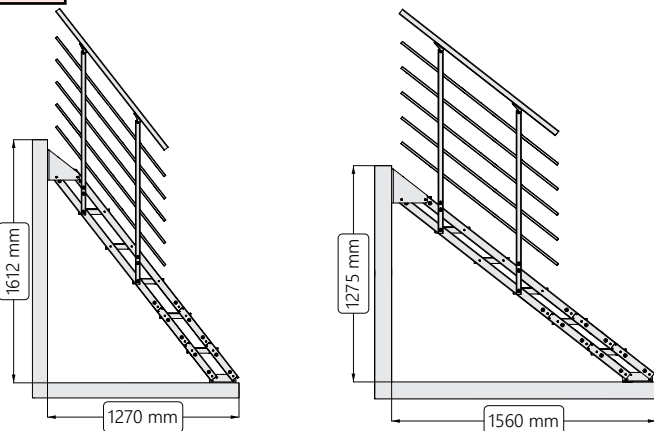
A

5+1 STEPS



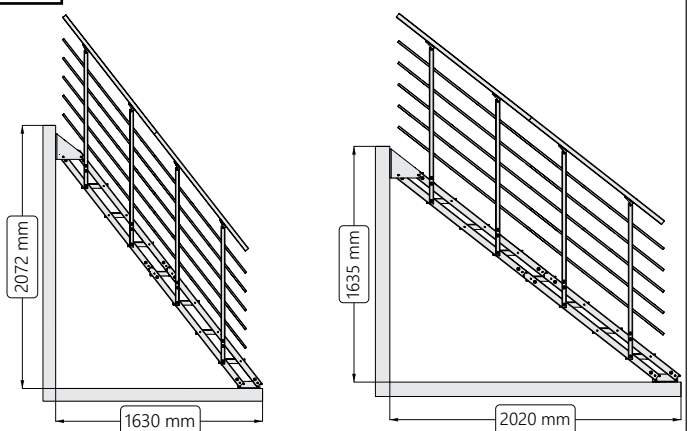
A

6+1 STEPS



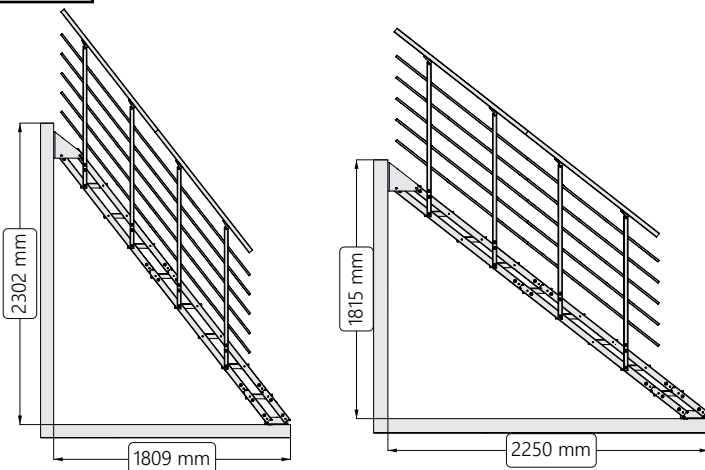
B

8+1 STEPS



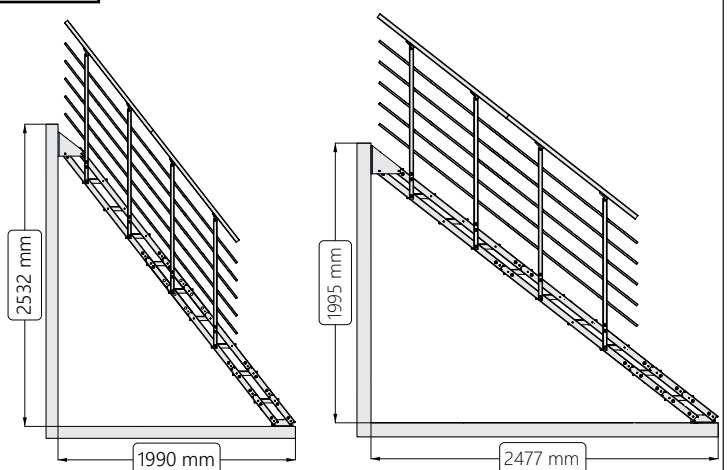
B

9+1 STEPS



B

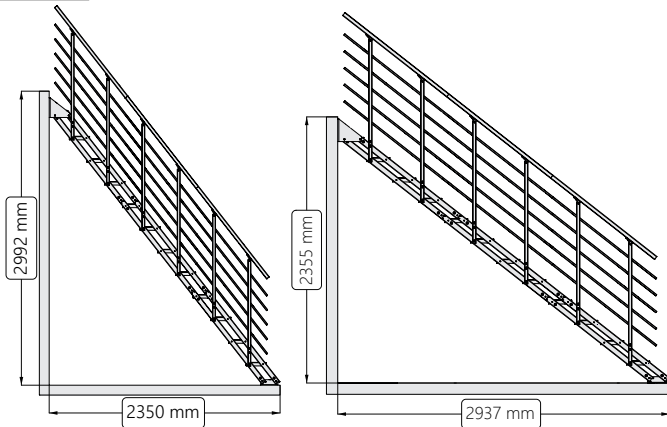
10+1 STEPS



FLEX GRID / GRID ZINK

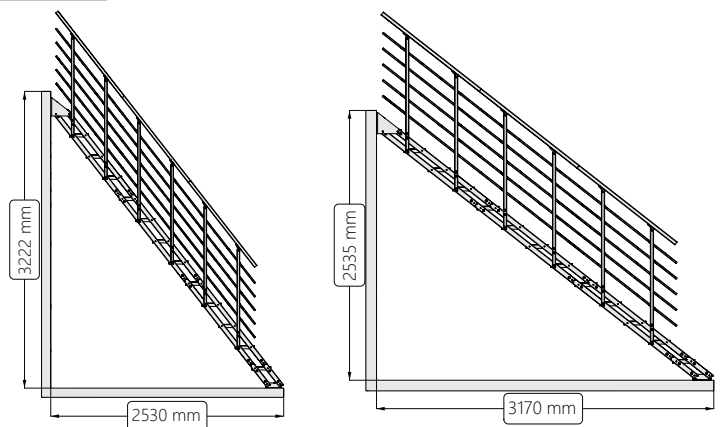
C

12+1 STEPS



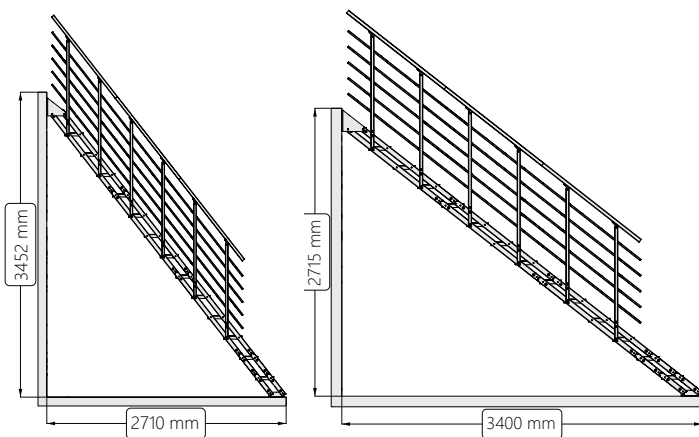
D

13+1 STEPS



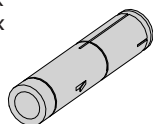
D

14+1 STEPS



FLEX GRID / GRID ZINK

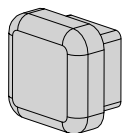
A=14x
B=14x
C=14x
D=14x



D01

Ø12mm

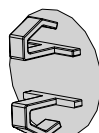
A=10x
B=10x
C=10x
D=10x



KS08

15x15mm

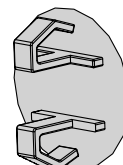
A=10x
B=20x
C=30x
D=30x



KS09

Ø13mm

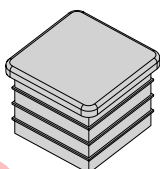
A=30x
B=44x
C=42x
D=58x



KS10

Ø20mm

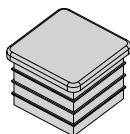
A=2x
B=2x
C=2x
D=2x



KS14

35x35mm

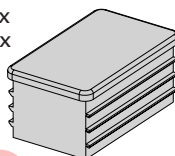
A=2x
B=4x
C=6x
D=6x



KS16

30x30mm

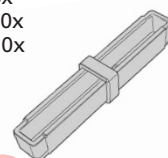
A=4x
B=4x
C=4x
D=4x



KS17

50x30mm

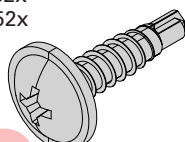
A=0x
B=5x
C=10x
D=10x



KS24

12x12x80mm

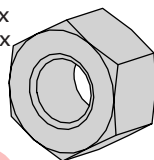
A=12x
B=38x
C=52x
D=52x



NT07

Ø4.2x19mm

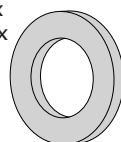
A=26x
B=34x
C=26x
D=42x



NT24

M8

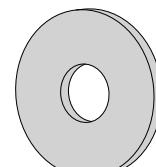
A=74x
B=104x
C=110x
D=134x



NT26

M8 DIN125A

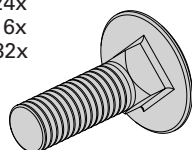
A=6x
B=6x
C=6x
D=6x



NT37

M8 DIN9021

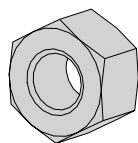
A=16x
B=24x
C=16x
D=32x



NT41

M8x25mm

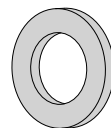
A=12x
B=12x
C=12x
D=12x



NT45

M6

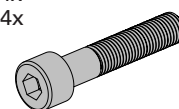
A=12x
B=12x
C=12x
D=12x



NT50

M6 DIN125A

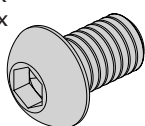
A=16x
B=20x
C=24x
D=24x



NT54

M8x55mm

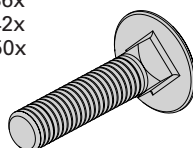
A=12x
B=12x
C=12x
D=12x



NT68

M6x10mm

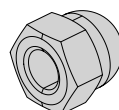
A=22x
B=36x
C=42x
D=50x



NT72

M8x40mm

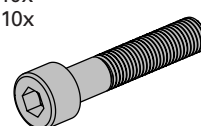
A=32x
B=48x
C=52x
D=64x



NT74

M8

A=6x
B=8x
C=10x
D=10x

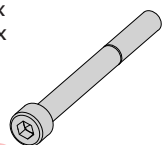


NT75

M8x40mm

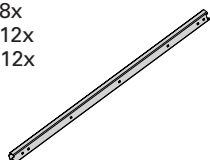
FLEX GRID / GRID ZINK

A=0x
B=1x
C=2x
D=2x



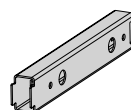
NT87 M8x90mm

A=4x
B=8x
C=12x
D=12x



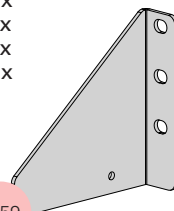
ST57 50x30x1168mm

A=8x
B=8x
C=0x
D=8x



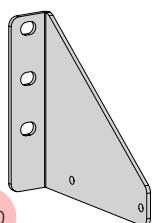
ST58 50x30x292mm

A=1x
B=1x
C=1x
D=1x



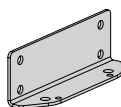
ST59

A=1x
B=1x
C=1x
D=1x



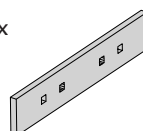
ST60

A=2x
B=2x
C=2x
D=2x



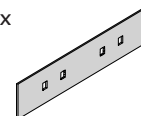
ST61

A=8x
B=12x
C=8x
D=16x



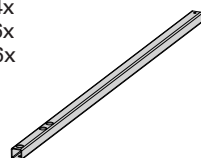
ST62 250x46x8mm

A=8x
B=12x
C=8x
D=16x



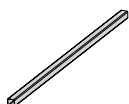
ST63 250x46x2mm

A=2x
B=4x
C=6x
D=6x



ST64 30x30x1085mm

A=1x
B=2x
C=3x
D=3x



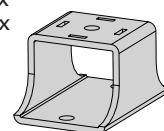
ST65 35x35x1168mm

A=5x
B=10x
C=15x
D=15x



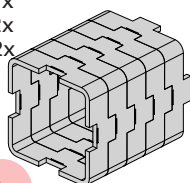
ST66 15x15x1168mm

A=0x
B=1x
C=2x
D=2x



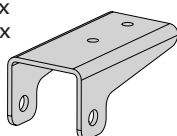
ST70

A=0x
B=1x
C=2x
D=2x



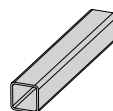
ST71

A=2x
B=4x
C=6x
D=6x



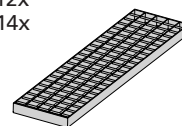
ST125

A=0x
B=1x
C=2x
D=2x



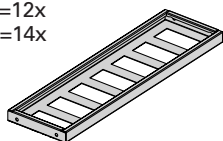
ST129 30x30x200mm

A=6x
B=10x
C=12x
D=14x

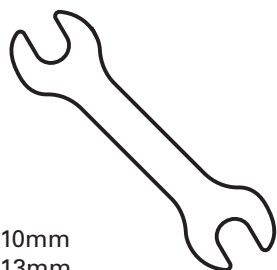


ST165

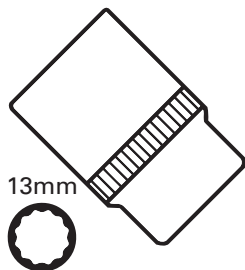
A=6x
B=10x
C=12x
D=14x



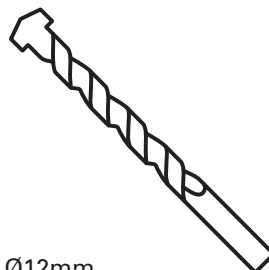
ST165a



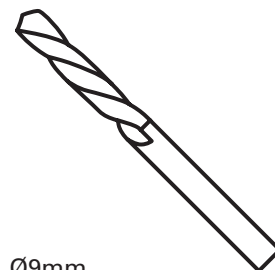
10mm
13mm



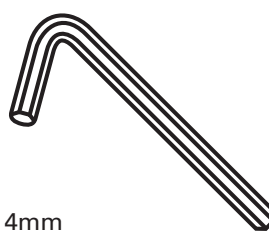
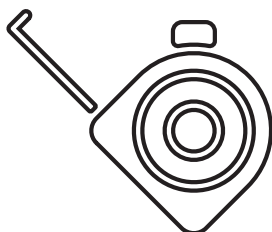
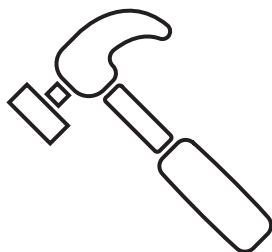
13mm



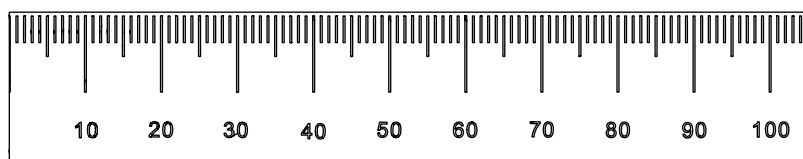
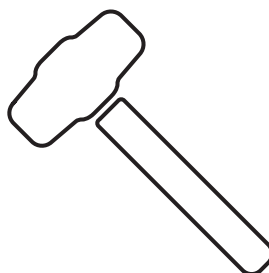
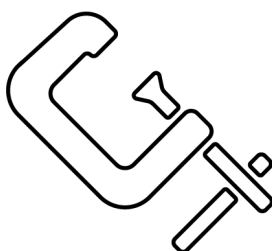
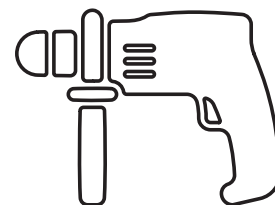
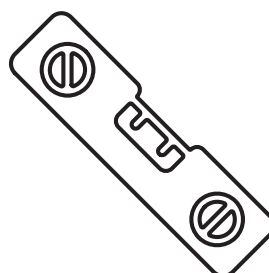
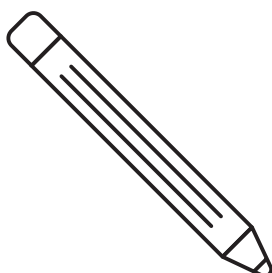
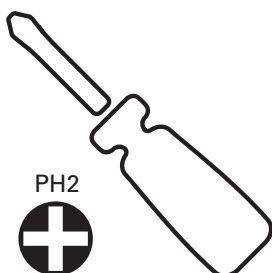
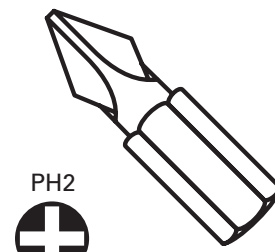
Ø12mm



Ø9mm



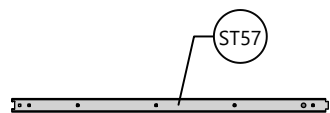
4mm
5mm



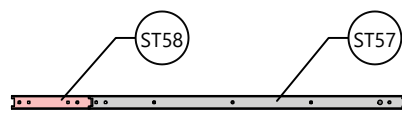
FLEX GRID / GRID ZINK

A

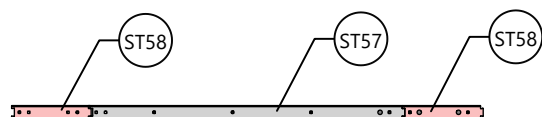
4+1 STEPS



5+1 STEPS

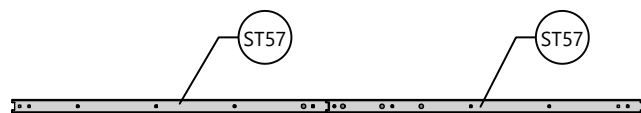


6+1 STEPS

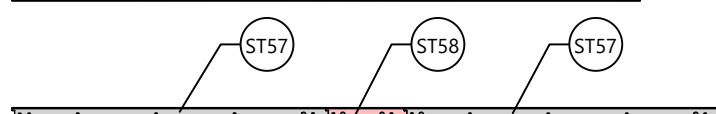


B

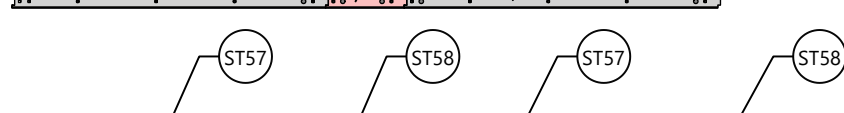
8+1 STEPS



9+1 STEPS

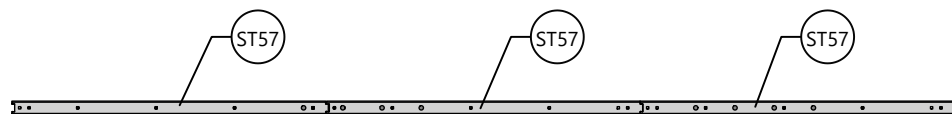


10+1 STEPS



C

12+1 STEPS

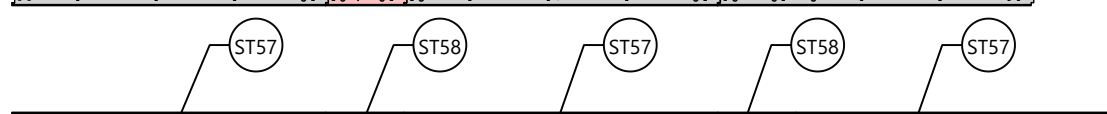


D

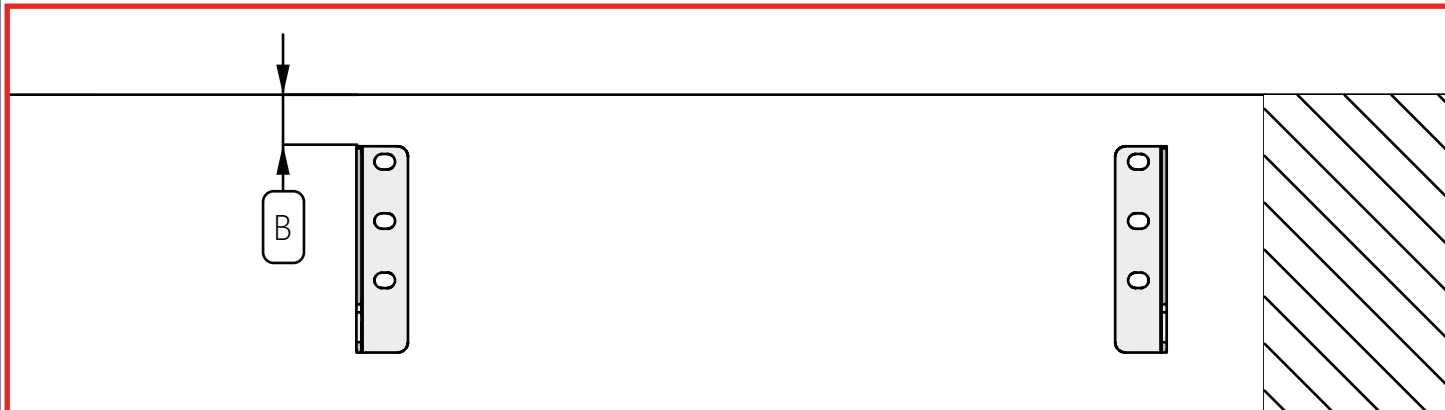
13+1 STEPS



14+1 STEPS



FLEX GRID / GRID ZINK



$$S(\text{mm}) = \frac{H}{n + 1}$$

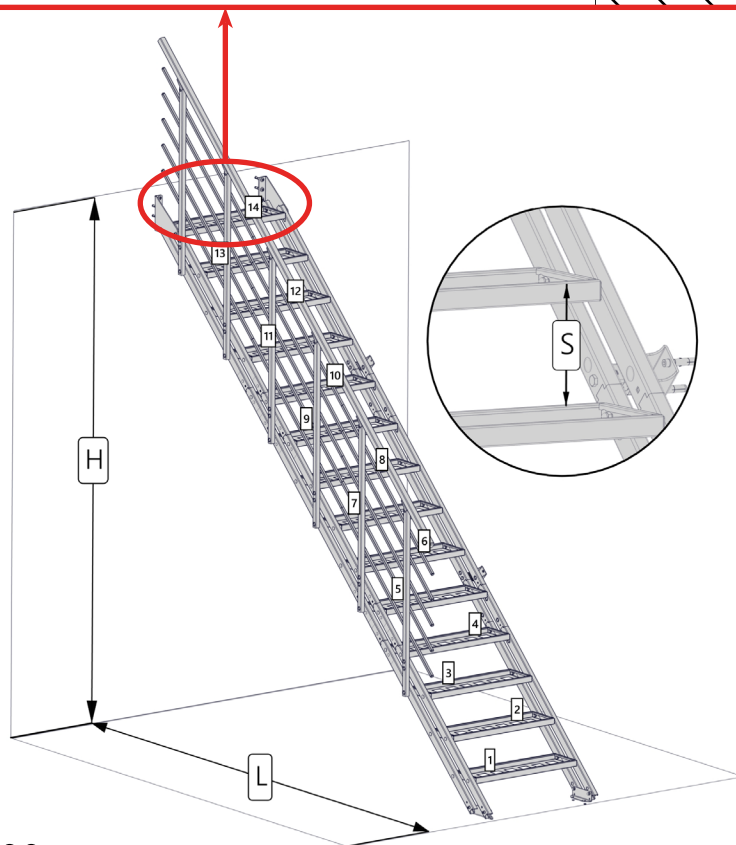
$$B(\text{mm}) = \frac{H - S}{n} - 162.5$$

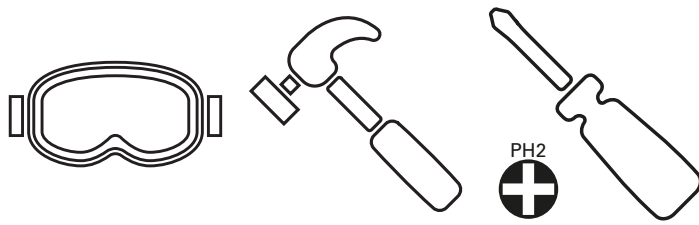
$$\text{Steps} = n = 1 \dots 14$$

$$H = 3000 \text{ mm} \quad n = 14$$

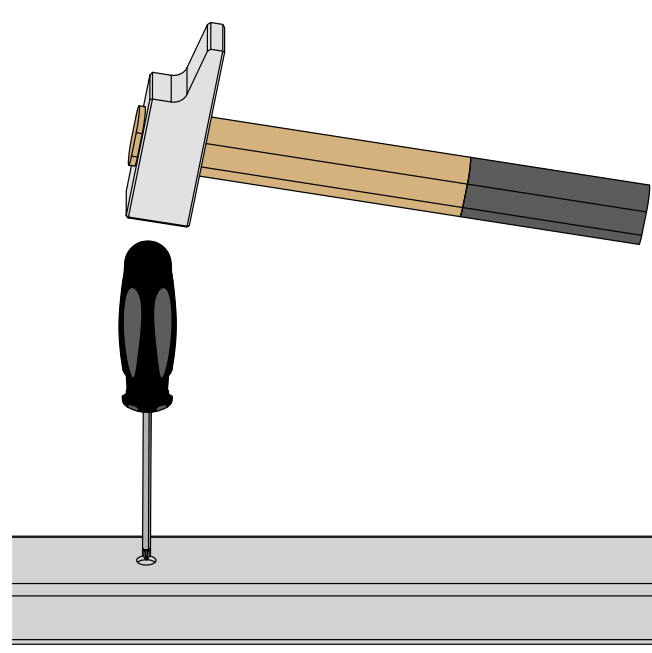
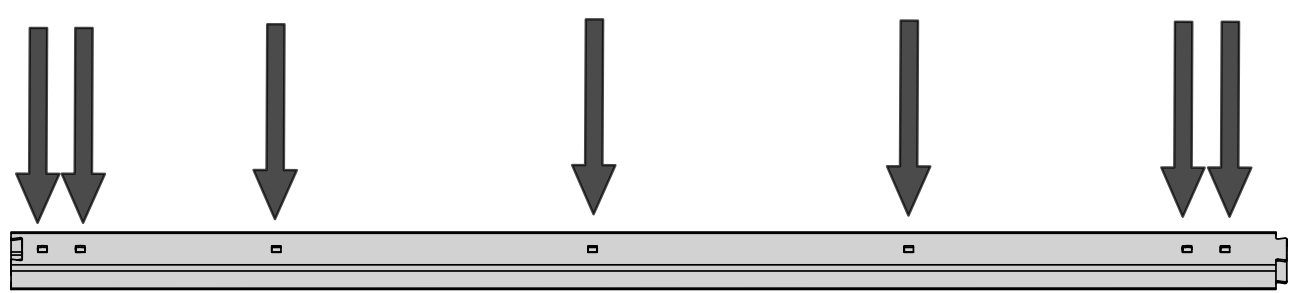
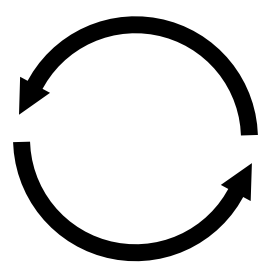
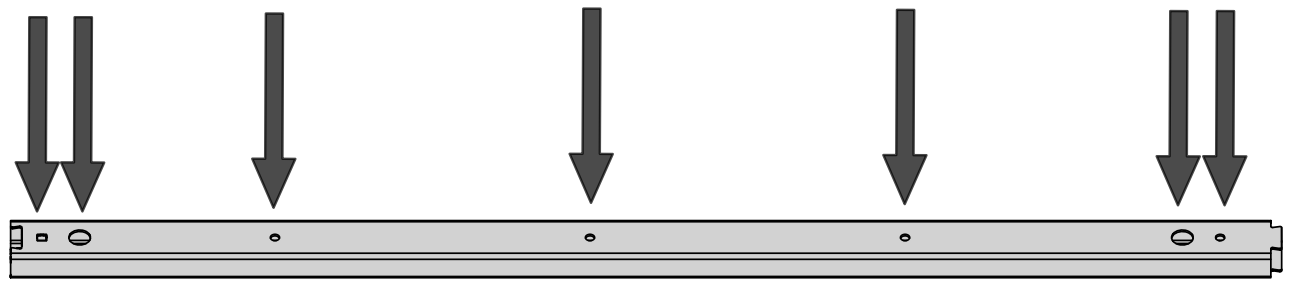
$$S(\text{mm}) = \frac{(H = 3000 \text{ mm})}{(n = 14) + 1} = 200 \text{ mm}$$

$$B(\text{mm}) = \frac{(H = 3000 \text{ mm}) - (S = 200 \text{ mm})}{(n = 14)} - 162.5 = 37.5 \text{ mm}$$

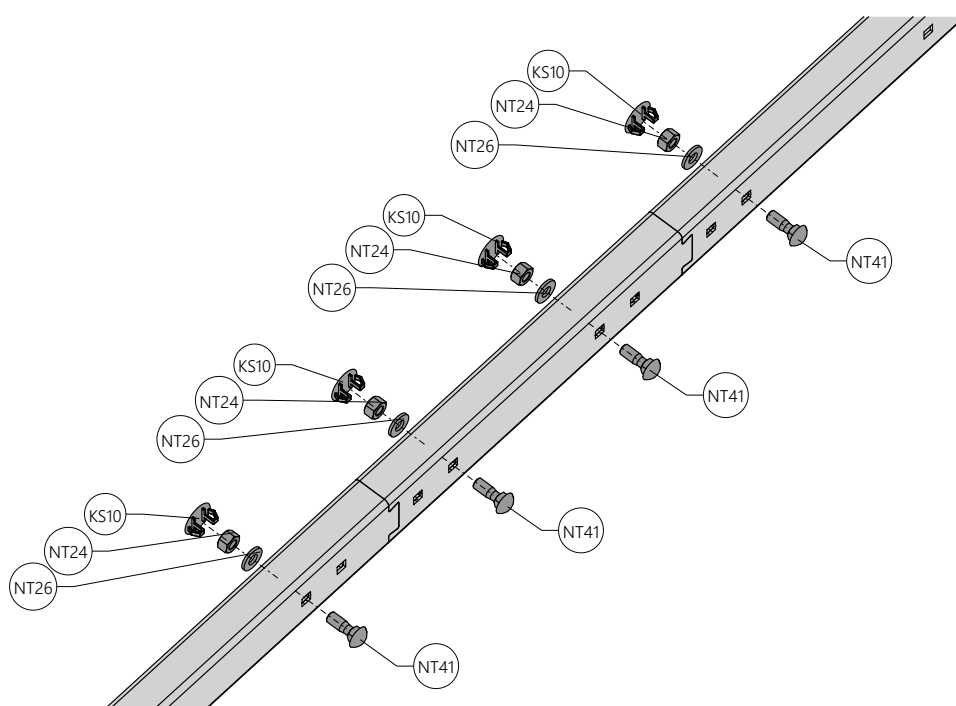
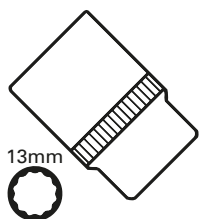
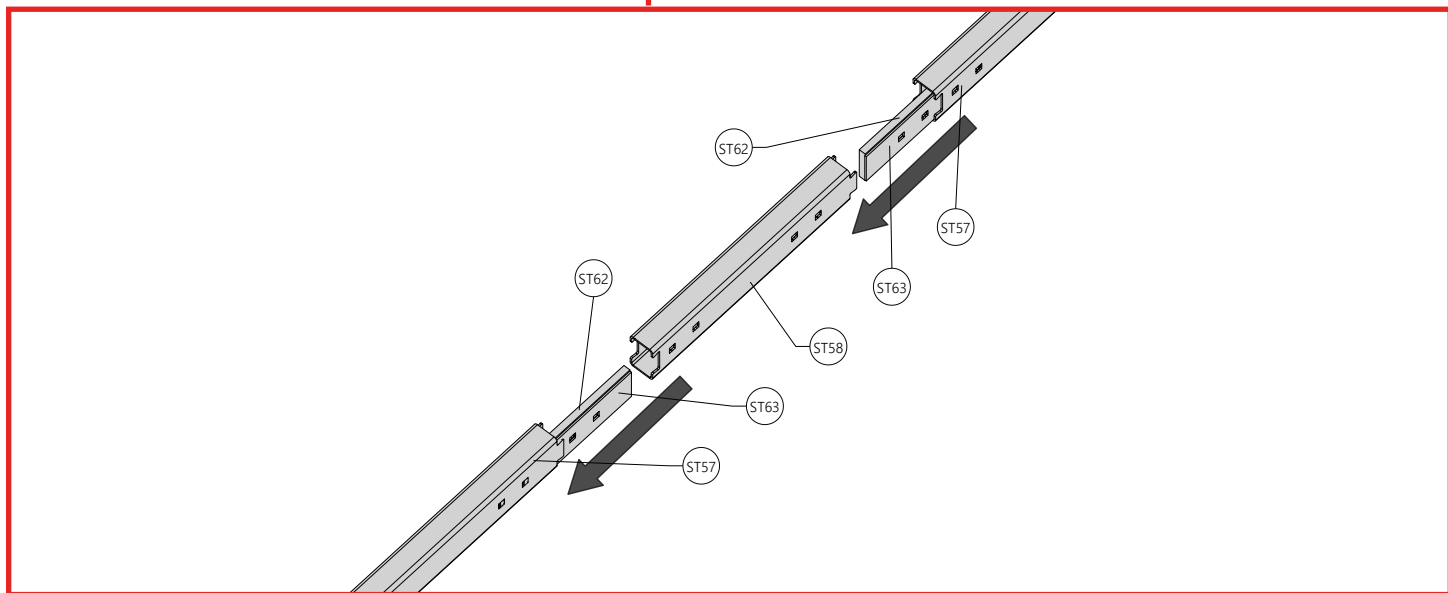
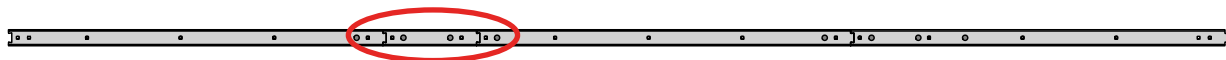




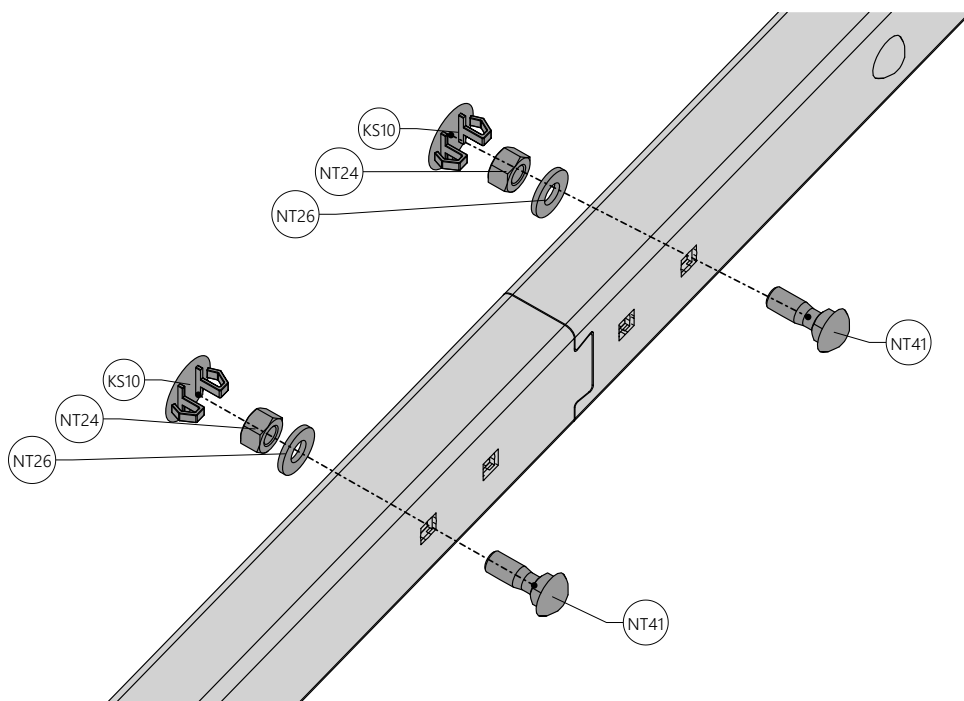
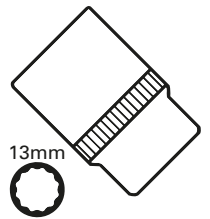
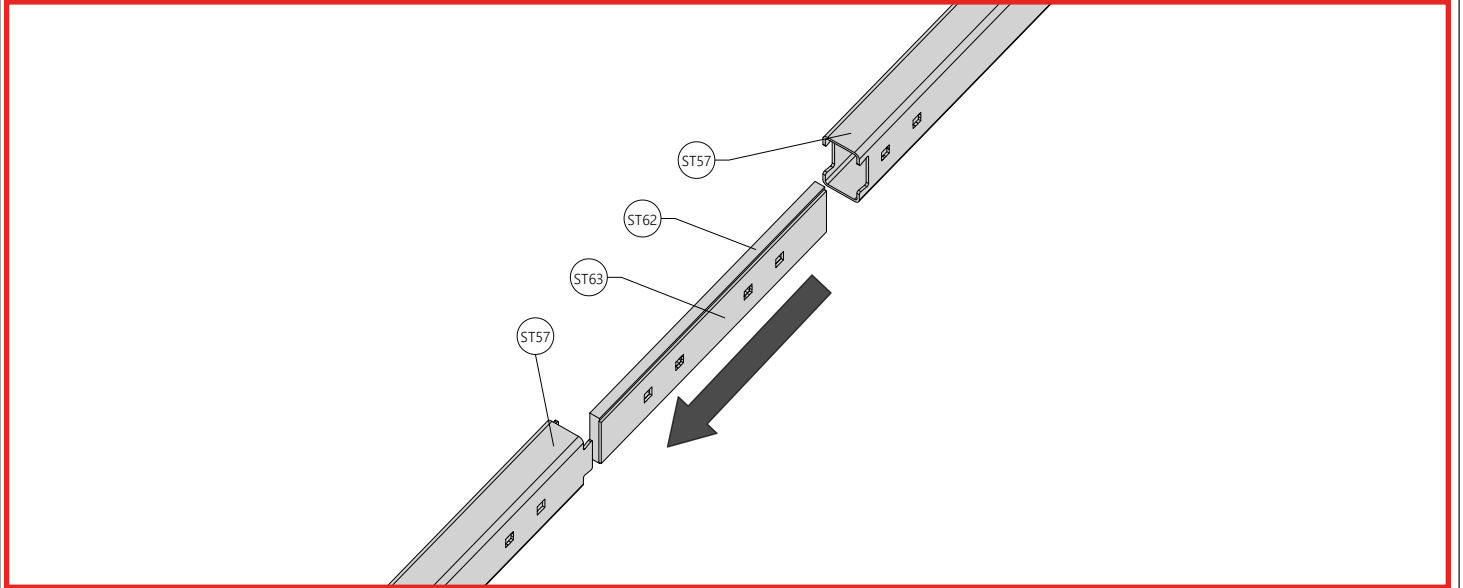
1



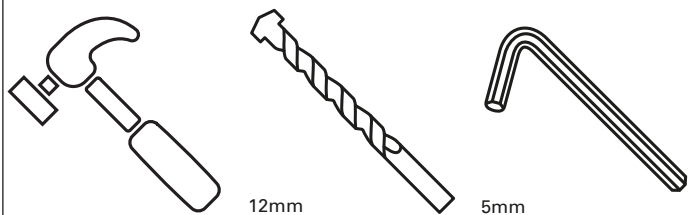
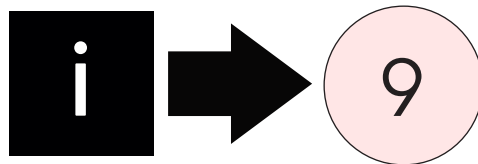
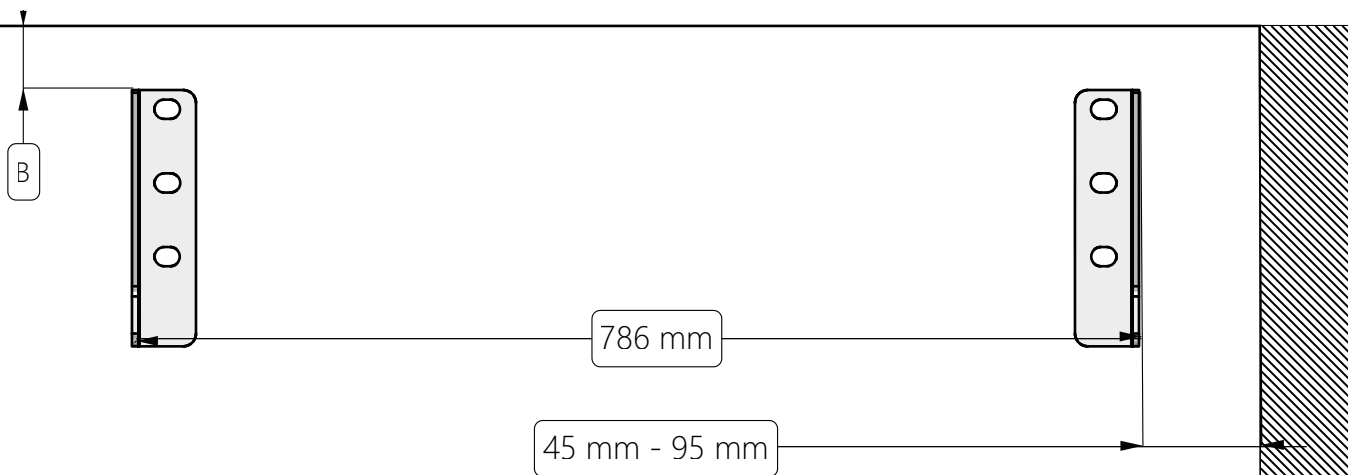
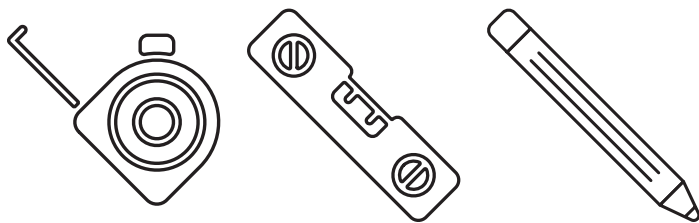
2



3

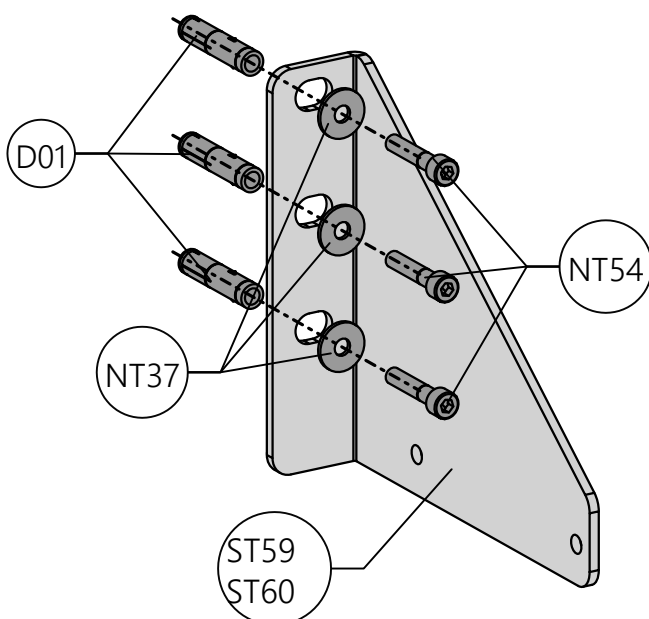
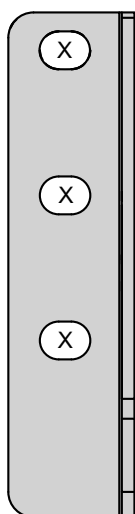


6

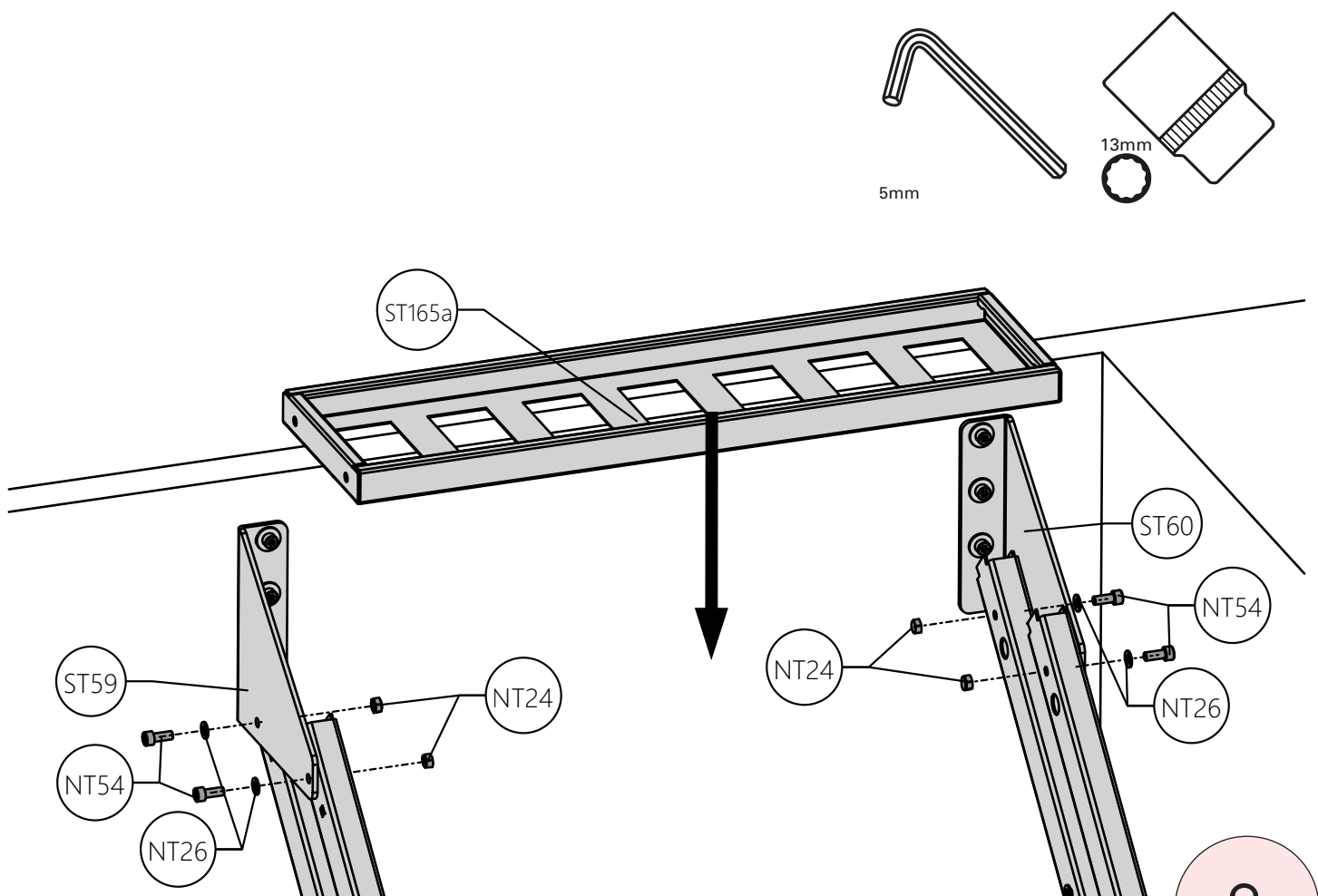
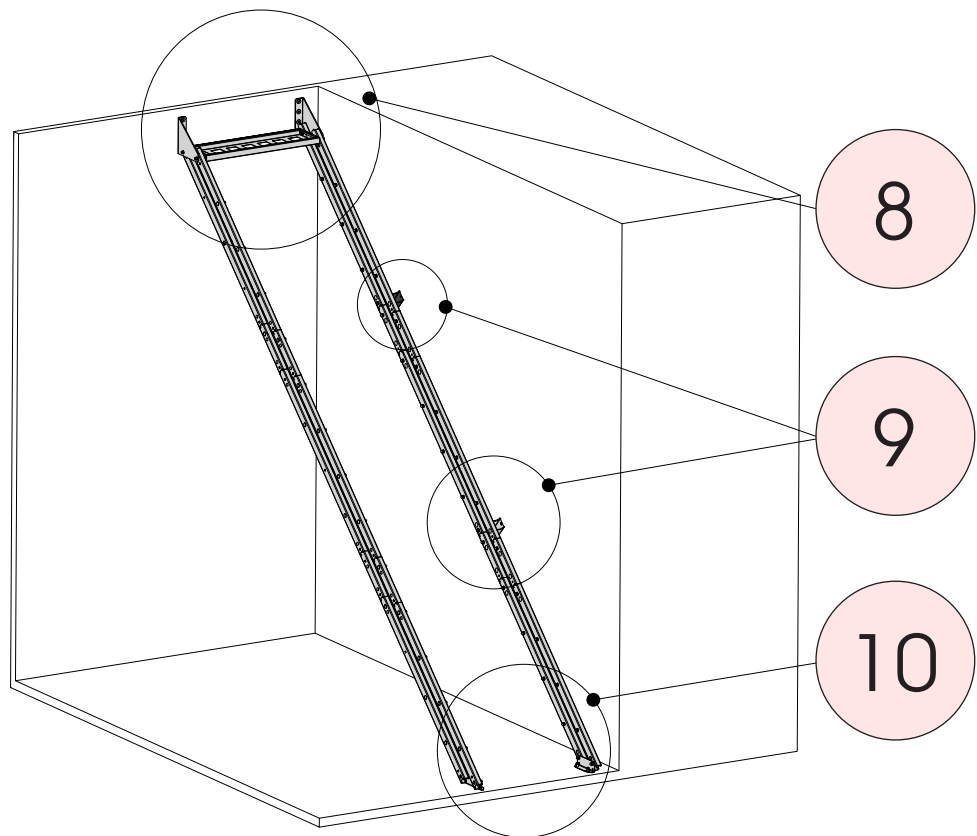


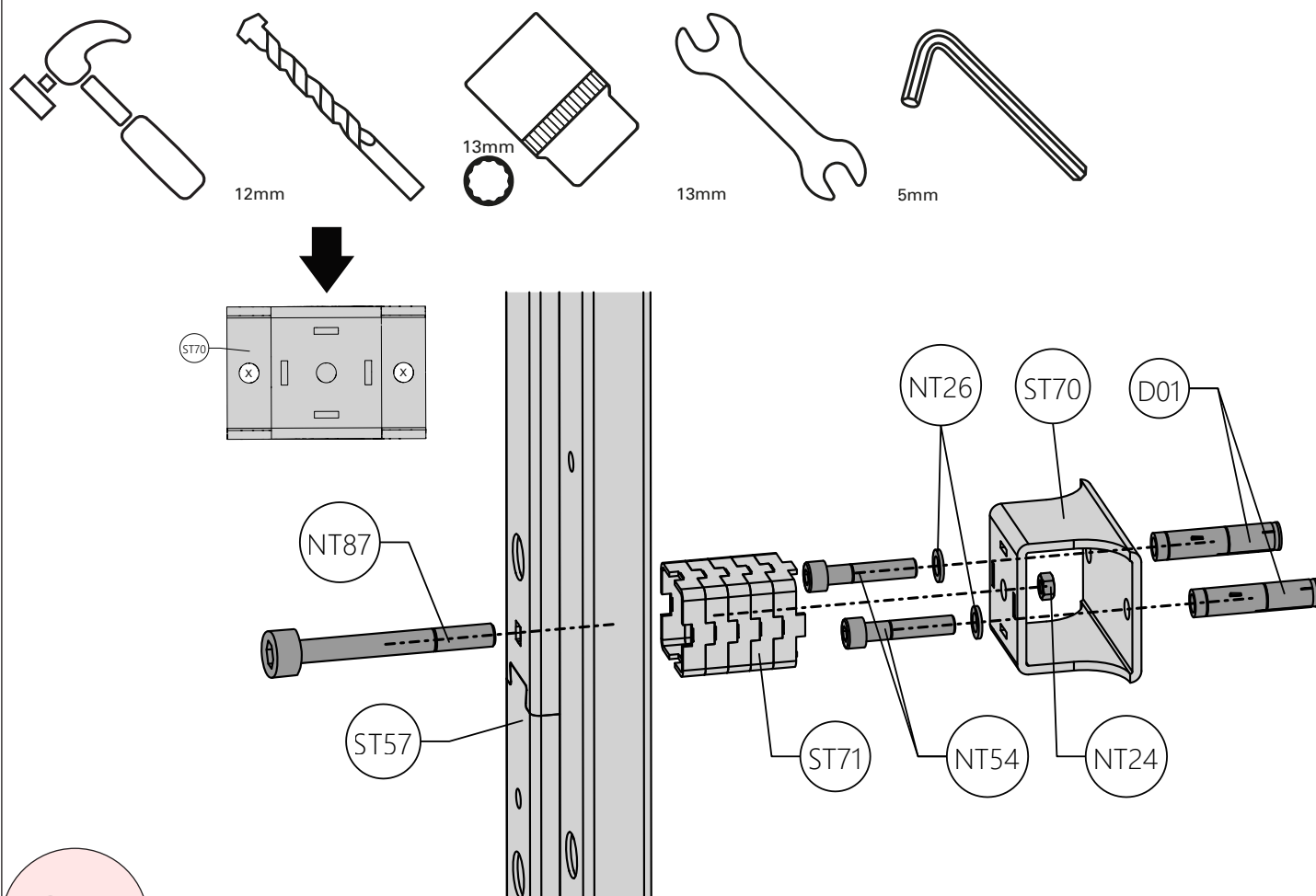
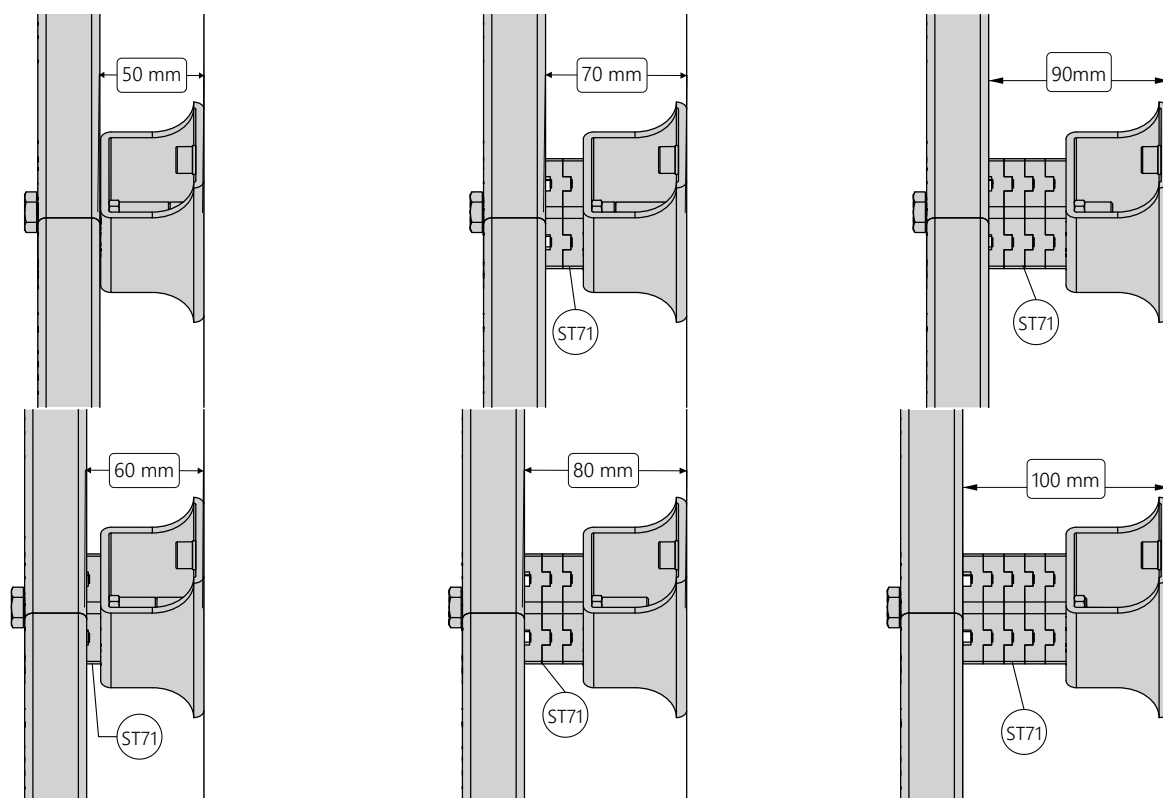
12mm

5mm

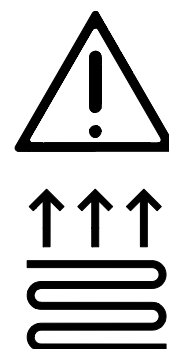
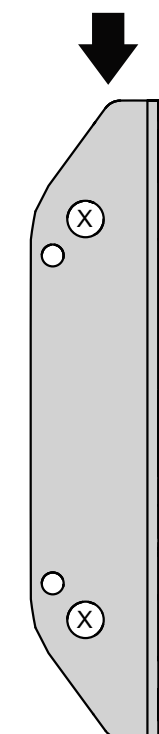
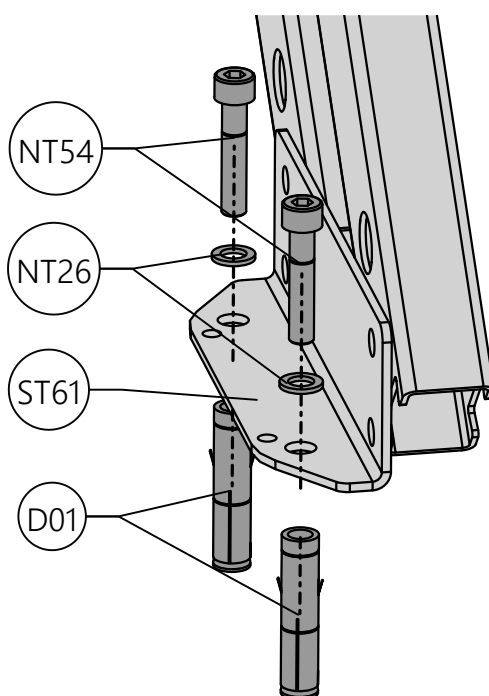
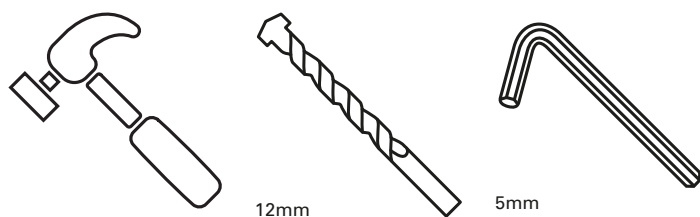
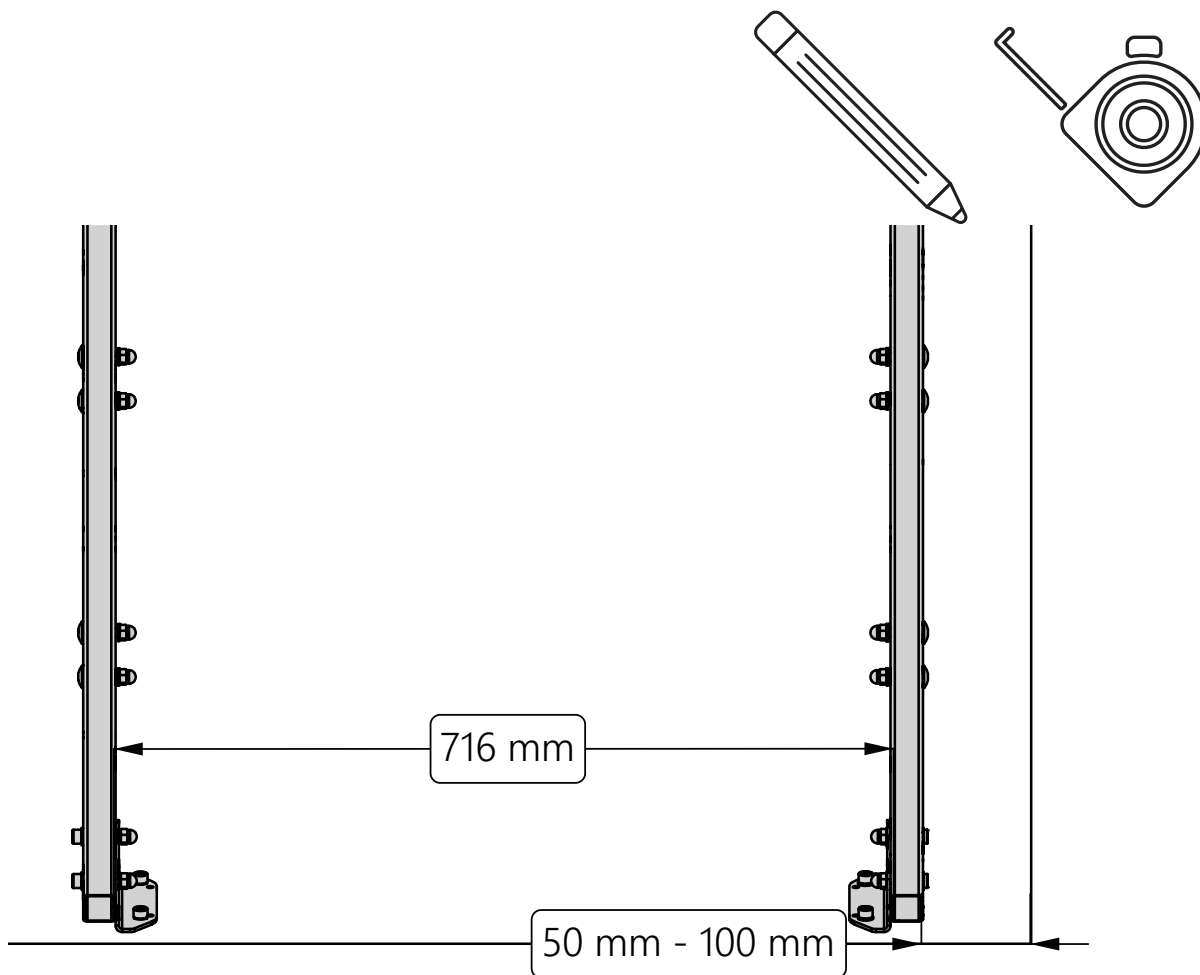


7



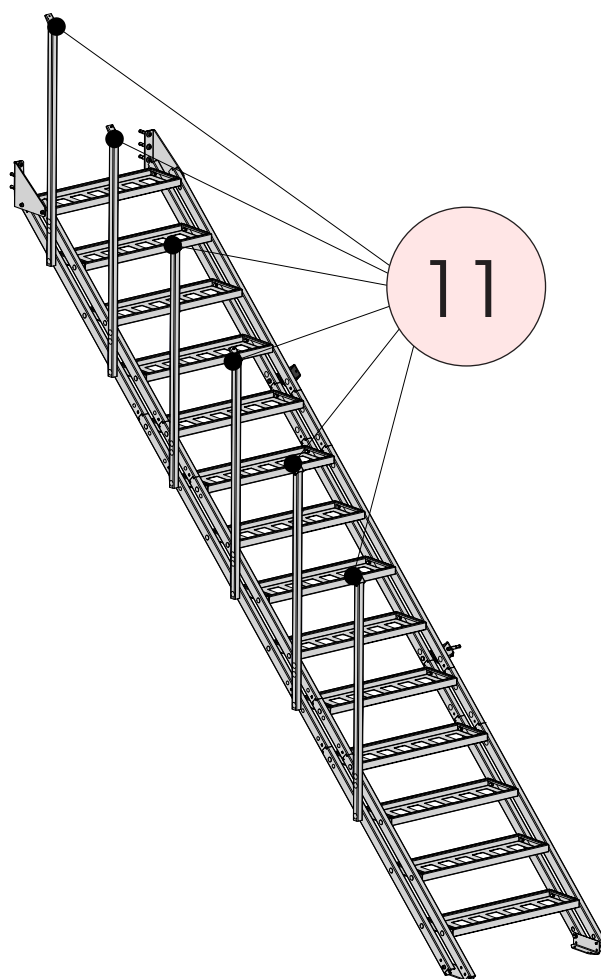
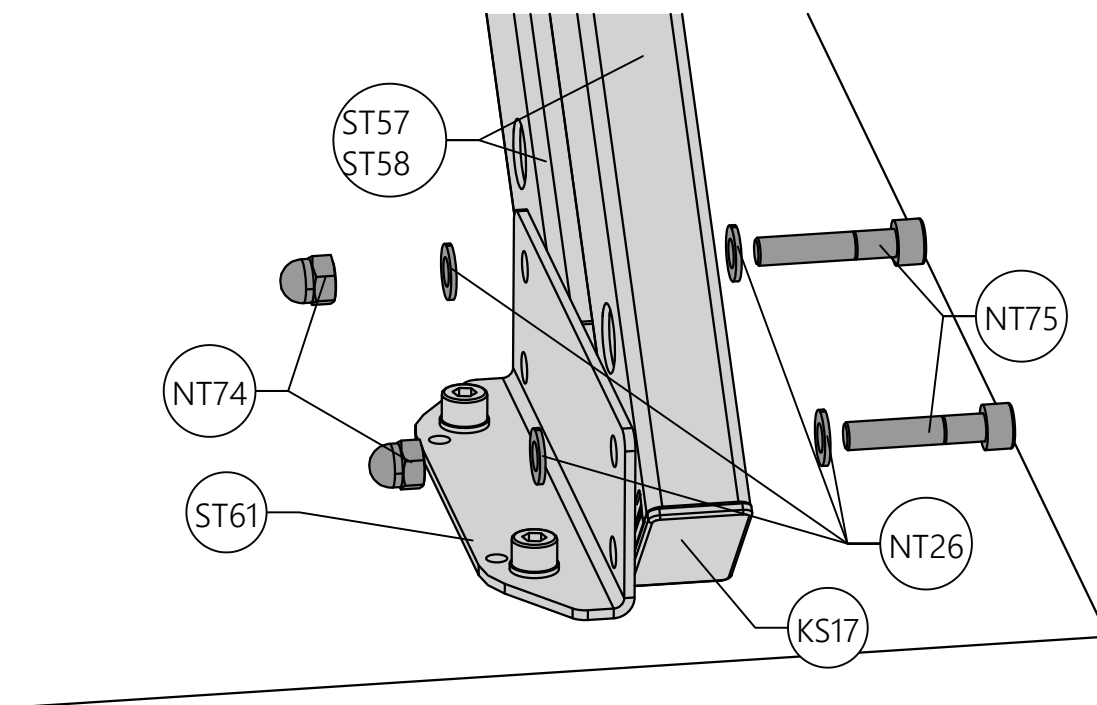
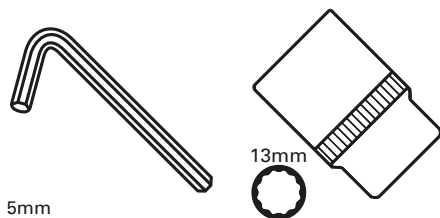


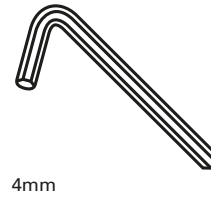
10



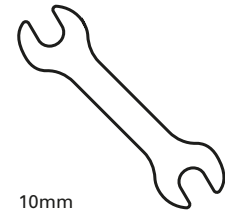
10b

10c

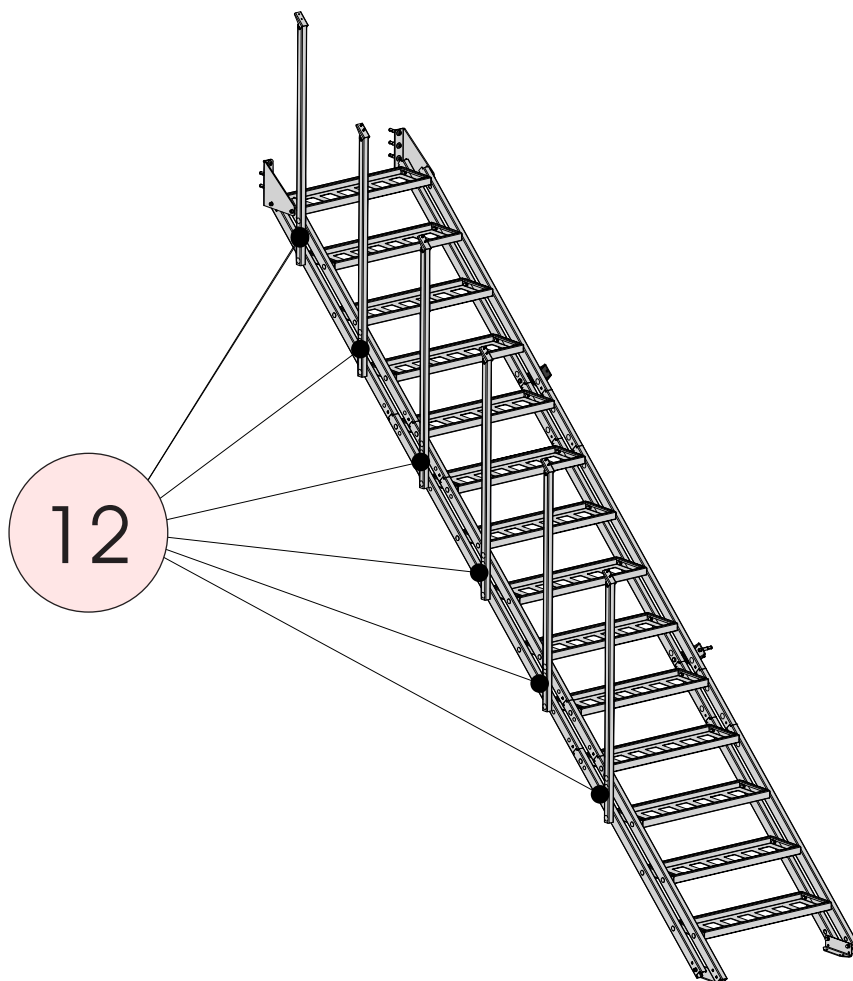
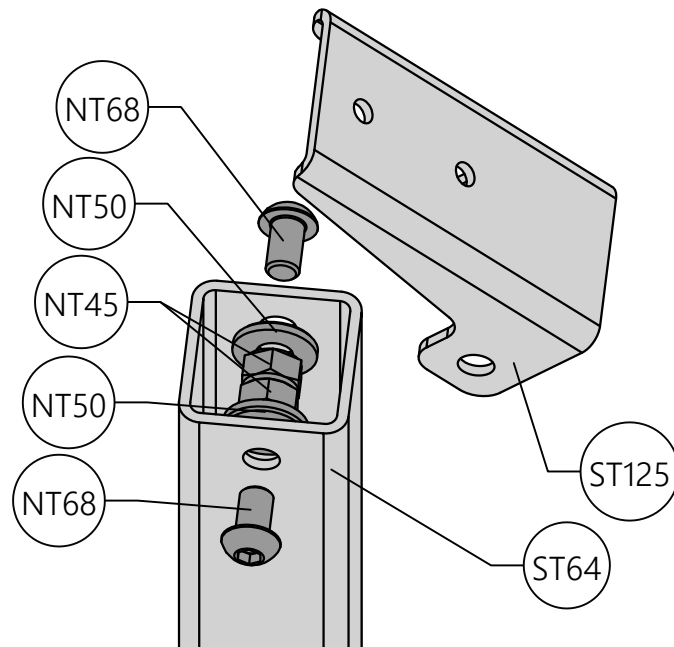




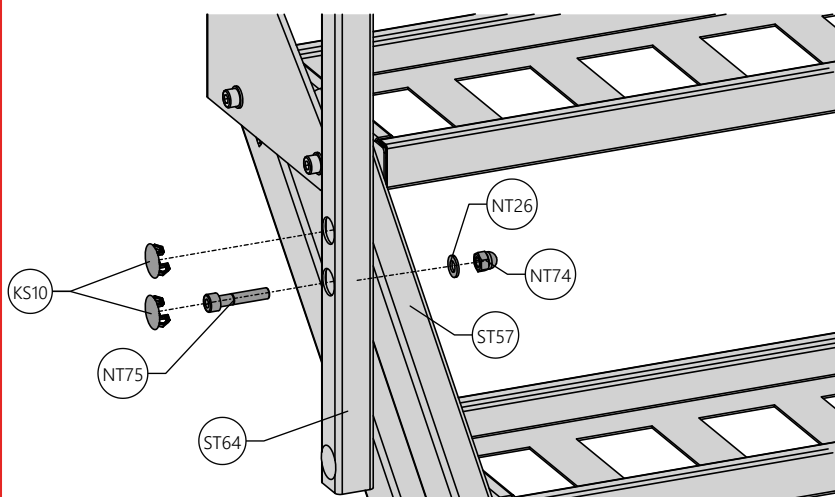
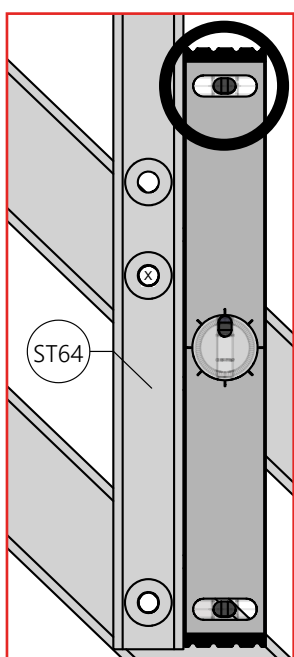
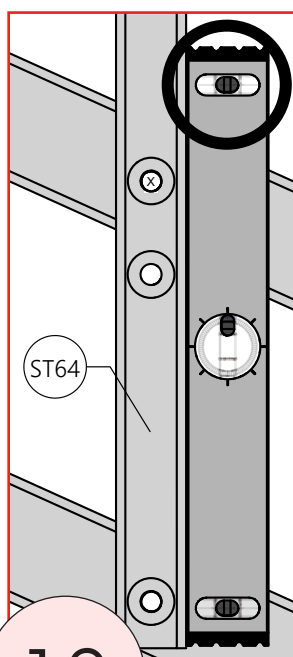
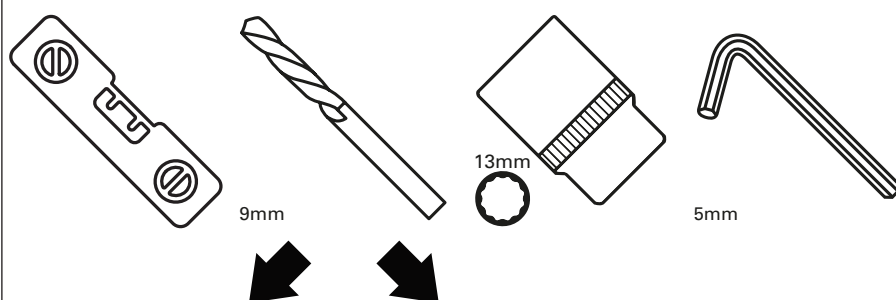
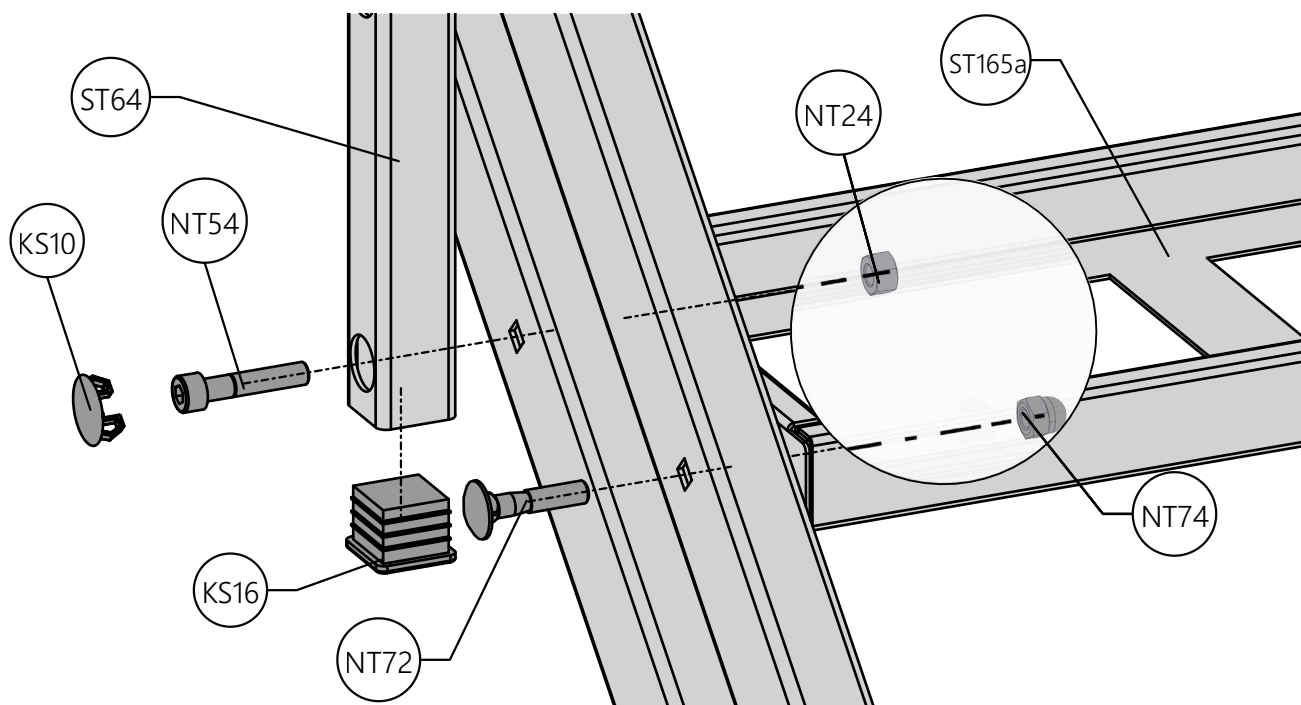
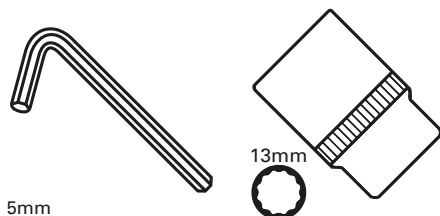
4mm



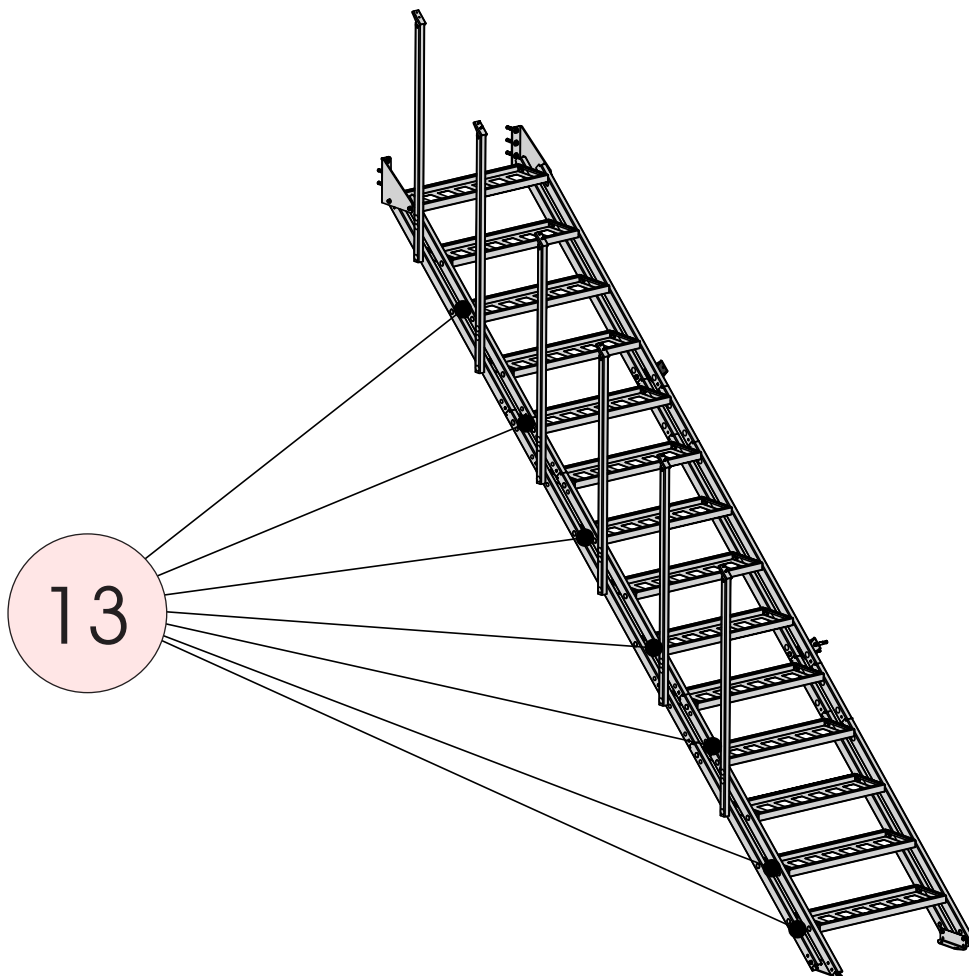
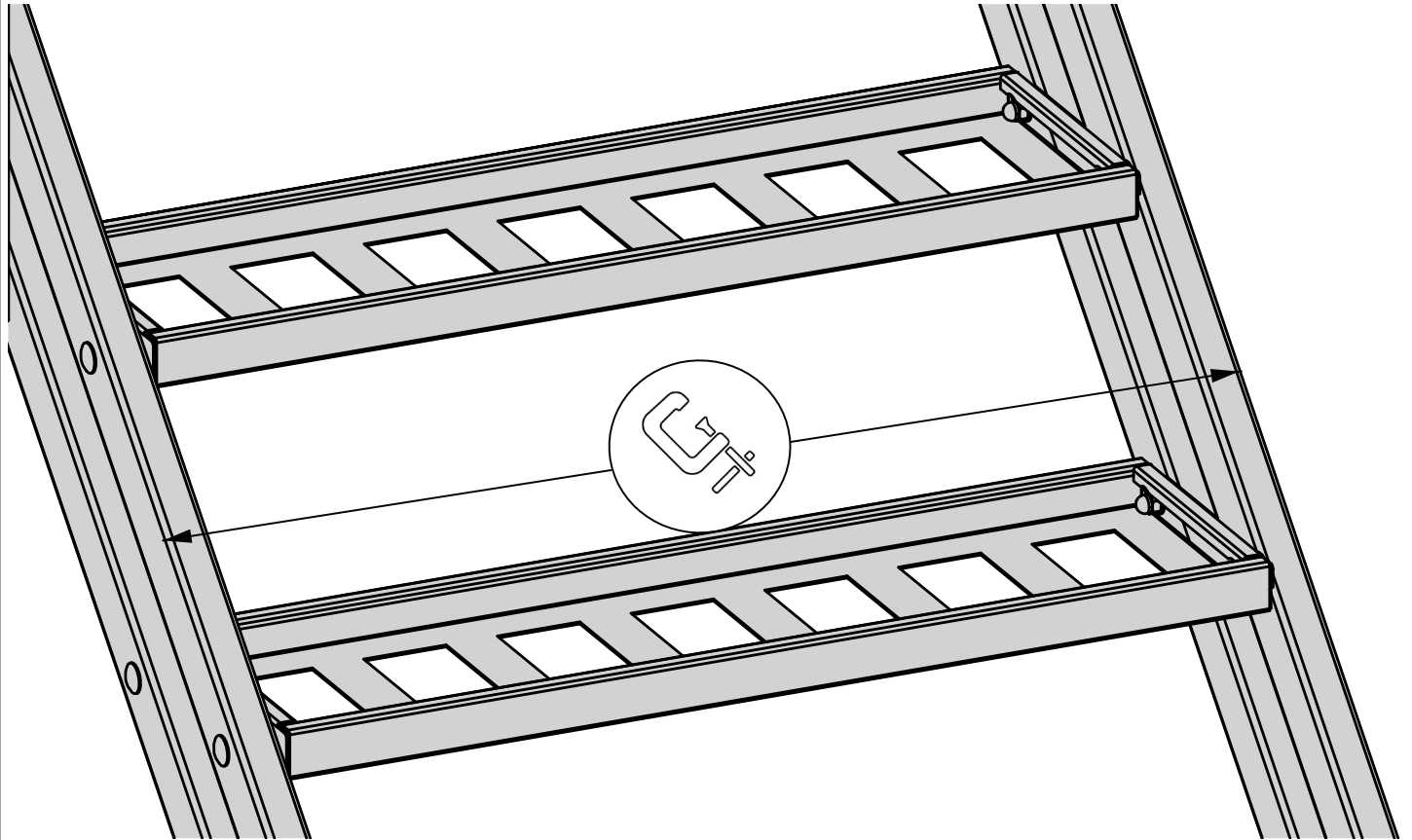
10mm



12



12



13

